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Work Orde Friday, April 13,				*832	213*			Sh	p F	/	- Cary	Page 1
Revision ID:	D412-702-34	43 Facing Shoulder Harness		Accept	*N900	040	100)*	-	tart Stop		S1*
	4/13/2012	Start Qty: 1.00 Req'd Qty: 1.00	*1* *1*		Cust Item I Customer:	D:				-	TV.	S2*
Approvals:	Process Pla	nn:	Date: []-04-13 Date:	Tooling: _ SPC (Y/N):		nte:				tart Stop	*NI *NI	R1* R2*
Sequence ID/ Work Center ID		Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty		eject umber	Insp. Stamp
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DSI9511 100 *100* DC Document Control	A	DOCUMENT CONTRO Memo Photocopy b	oL Soluefile & type labels per PP	0.00 0.00 P D412-702-343 CHG	5001 Sizkelz	' a				MC		10411
105 *105* Packaging Packaging		Pick Kit Memo		0.00							le	alula)
110 *11 0 * QC Quality Control		QC4- 100% Inspect kits Memo	for completeness	0.00	17/14/70			R				

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DATE	STEP	PRO	OCEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No		PAR #:	Fault Cat	egory:	NCR: Yes	No DQ	A :	Date:	
	R	esolution:	Dispositi	on:	QA: N/C CI	osed:		Date:	
NCR:			WORK ORI	DER NON-CONFORMA	NCE (NCF	R)			
DATE	STEP	Description of NC		Corrective Action Section		Verific	ation	Approval	Approval
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83213

Page 2

Friday, April 13, 2012 1:15:49 PM D412-702-343 Accept Item ID: *N900040100* Setup Start **Revision ID:** Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point Start Qty: 1.00 **Start Date:** 4/13/2012 **Cust Item ID: Required Date:** 4/24/2012 Req'd Qty: 1.00 **Customer:** Reference: Run Start Date: Tooling: **Approvals:** Process Plan: Date: Stop Date: SPC (Y/N): OC: Date: Tool ID Sequence ID/ Tool # Plan Reject Reject Operation Set Up/ Accept Insp. Qty Work Center ID Description Code Number Stamp **Run Hours Qty** 120 0.00 Packaging *120* 0.00 Packaging Memo Identify and pack for shipping as per PPP D412-702-343 Packaging Location: PPP Rev: QC21- Final Inspection - Work Order Release 0.00 130 MIS 12/04/20 12-04-20 *120* QC 0.00 Memo Quality Control

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Picklist Print Friday, April 13, 2012	2 1:15:53 PM												Page 1
Work Order ID: 832	13		*9	33213	*								P
Parent Item: D41	2-702-343				702-34	12*							
Parent Item Name:	5-Man Fwd Facing	Shoulder Harness			. / (/ / - ,)-	 .,			tart Date: 4/13 Start Qty: 1.00		-	d Date: 4/24/. ed Qty: 1.00	2012
Comments:	IPP Rev:A new iss	ue DD 10.04.30	verified	d:EC									
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date S Issued	tatus
D412-702-301		Manufactured	No			105	Each	2.0000	.1 /	1		0	
D412-70	2-301								**			L.	
J. 14. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1.				<u>Location</u>	<u>1</u>	Loc	<u>Qty</u>	Loc Code				/	
				ST244A			1		_		-		
					75431		1				_		
				ST267	82082		1		_	1	-		
D412-702-303		Manufactured	No		82082	105	Each	2.0000	1	1	_		
D4:12-70:	2-303	Wandlactured							**	1		SP	
Turness resomery				<u>Location</u>	<u>1</u>	Loc	<u>Qty</u>	Loc Code					
				ST267			2		_		.		
					82083		2		-	[_		
*D412-702-305 *D412-701 Harness Assembly	2-305*	Manufactured	No	42-		105	Each	1.0000	**	1		\$	
,				Location	<u>1</u>	Loc	<u>Oty</u>	Loc Code					
,				ST267			1		_		_		
,					82084	40.5	1		/ <u>-</u>		-		
D412-702-307	0 00=4	Manufactured	No			105	Each	0.0000	l.	1	_	_	1.1 L
D412-701 Harness Assembly	2-307								**			22393	12/4/61

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Picklist Print Friday, April 13, 2012 1:15:53 PM								Page 2
Work Order ID: 83213		*8	3213*					
Parent Item: D412-702-343 Parent Item Name: 5-Man Fwd Facin	g Shoulder Harness,	*D	412-702-	343*			tart Date: 4/13/2012	Required Date: 4/24/2012
DA12 702 200	3 6	NI.		105	Each	1.0000	Start Qty: 1.00	Required Qty: 1.00
D412-702-309 *D412-702-309* Harness Assembly	Manufactured	No		105	Bach	1.0000	**	\mathcal{A}
			<u>Location</u> ST267	<u>Lo</u>	e Oty	Loc Code	—	
12-702-059 CHUM 1*D412-702-059*	Manufactured	No	82086	105	I Each	10.0000	1 1 1 **	
Grommet			Location	Lo	e Qty	Loc Code		,
			FG125 81657		10 10		1	
*D3761-1-041	Manufactured	No	•	105	Each	0.0000	**	B83403 D
HOOK & LOOP STRIP D3542-1 *D3542-1*	Manufactured	No		105	Each	14.0000	∠ ₂ _ 2 **	
Bracket			Location	<u>Lo</u>	c Qty	Loc Code		
D3571-1	Manufactured	No	ST245 80480	105	14 14 Each	33.0000	3.3	
D3571-1	wanuractured	110	_	105	Euri!	33.0000	**	12/4/18
			Location	Lo	c Oty	Loc Code		

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Picklist Print Friday, April 13, 2012 1:15:54 PM	1								Page 3
Work Order ID: 83213		*81	3213*						
Parent Item: D412-702-343			412-702-:	3/12*					
Parent Item Name: 5-Man Fwd Fa	acing Shoulder Harness,	3 point	4 17-7 (17	.))			art Date: 4 start Qty: 1		Required Date: 4/24/2012 Required Qty: 1.00
D3571-3 *D3571-3* Guide	Manufactured	No		105	Each	14.0000	** ¹	2	
Guide			Location	Lo	c Qty	Loc Code			1
			ST245		14				_
			80481		14			_2	_
*D3578-041 *D3578-041*	Manufactured	No		105	Each	104.0000	**	6	D &
Doubler			<u>Location</u>	Lo	c Qty	Loc Code			·
			ST244A		50				
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D3610-041	Manufactured	No	AU360	105	Each	15.0000	<u></u>	2	
P3610-041	·			102	2		**		St G
		_	Location	<u>Lo</u>	c Qty	Loc Code			
			ST244A		15				_
		•	80421		15		7-2	0	_
D3618-1	Manufactured	No ,		105	Each	32.0000	* * *	2	12/4/18
			Location	<u>Lo</u>	c Qty	Loc Code			6
			ST245A		32				_
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Work Order ID: 83213

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Parent Item:

D412-702-343

D412-702-343

Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Purchased

Purchased

Start Date: 4/13/2012 Start Oty: 1.00

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Required Date: 4/24/2012

AN4-10A

Purchased

Location

104806

ST360

Each 98.0000

Each

Each

Required Qty: 1.00

ÁN4-10A

Location Loc Qty ST356 98 48 117619 50 121666

Loc Code

AN4-44A

No

No

105

105

34.0000

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Purchased

No

No

Loc Qty 34 34 105 Each Loc Code

139.0000

MS24693-S274

IS24693-S274*

Loc Code Location Loc Oty 139 ST288

105

117441 139

159.0000

4694-S56*

MS24694-S56

Loc Code Location Loc Qty ST289A 159

120142 34 120833 25 121340 100

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Work Order ID: 83213

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Parent Item:

D412-702-343

D412-702-343

Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Purchased

Start Date: 4/13/2012

Required Date: 4/24/2012 Required Oty: 1.00

MS24694-S58

No

105 Each

Start Qty: 1.00 99.0000

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Location ST289A

Loc Qty 99 49 Loc Code

MS24694-S60

Purchased

No

50 105 Each

86.0000

Location ST289A

Loc Qty 86 86

Loc Qty

10

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Each

Each

Loc Code

AN960JD416

NAS1149D0463J Purchased

No

No

105

10.0000

Location ST351

116289

105

Loc Code

8.0000

AN960JD416L

NAS1149D0416J Purchased

Washer

Location Loc Qty FP002

110153

Loc Code

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Work Order ID: 83213

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Parent Item:

D412-702-343

D412-702-343

Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 4/13/2012

Required Date: 4/24/2012

Purchased

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

No

105

3,637.000 Each

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MS21042I 4

Location Loc Qty ST300 3637 116188 5 119017 119075 1628 121011 2000 Loc Code

Purchased

No

105 Each

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M119075

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QTY	QTY	,QTY	QTY	QTY	QTY	QTY	,	
-337	-341	-343	-345	-347	-349	-351	Part Number	Description
X		•					D214-702-337	Dart 5-Man 3 Point Aft Facing
							5214 / 02 00/	Shoulder Harness Kit, for 214 Aircraft
[х						D412-702-341	Dart 13-Man 3-Point
	- ' '				_			Shoulder Harness Kit
		x					D412-702-343	Dart 5-Man 3-Point Forward Facing
								Shoulder Harness Kit
			x	ļ			D412-702-345	Dart 4-Man 3-Point Aft Facing
								Shoulder Harness Kit
ا بر ا				X			D412-702-347	Dart 4-Man 3-Point Side Facing
					ļ			Shoulder Harness Kit
.					X		D412-702-349	Dart 1-Man 3-Point Forward Facing
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	1	, 1		1	1		D412-702-059 '	GROMMET KIT
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	7	3		4	1		ام D3542-1 D3571-1	BRACKET GUIDE
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	12	/ 6		6	2		D3578-041	_DOUBLER
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	9 ,	5		4	1	1	D3761-1-041	HOOK AND LOOP STRIP
1		- CHANGE OF THE SECOND					D3920-041	SEATBELT GUIDE ASSEMBLY
2							D3920-5	SEATBELT GUIDE
	4	4				.2	AN4-10A	BOLT
1	2		2				AN4-16A	BOLT
1							AN4-21A	BOLT
7	4		4				AN4-25A	BOLT
	4		4				AN4-27A	BOLT
	2	. 2		- ·		1	AN4-44A	BOLT
18	26	/ 6	20	-		3	AN960JD416	WASHER (OR NAS1149D0463J)
	24	4 7 12		10		2	AN960JD416L	WASHER (OR NAS1149D0416J)
9	12	1 6	6	12	4	3	CR3212-4-4 MS21042L4	RIVET →NUT (OR MS21042-4)
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Date: 10.12.01